Changes for the Better

MITSUBISHI ELECTRIC

FLOOR AND CEILING TYPE AIR CONDITIONERS

No. OB339

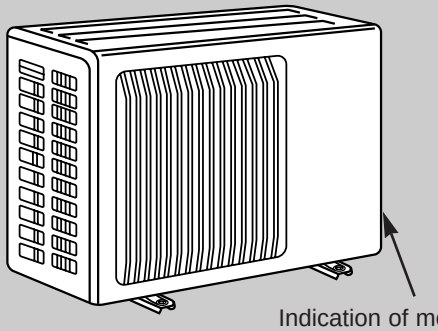
HFC utilized R410A

SERVICE MANUAL

Wireless type
Models

MUCF-A18WV -E1

MUCF-A24WV -E1



Indication of model name
MUCF-A18WV -E1
MUCF-A24WV -E1

CONTENTS

1. TECHNICAL CHANGES ····· 2
2. PART NAMES AND FUNCTIONS ····· 5
3. SPECIFICATION ····· 5
4. NOISE CRITERIA CURVES ····· 6
5. OUTLINES AND DIMENSIONS ····· 7
6. WIRING DIAGRAM ····· 8
7. REFRIGERANT SYSTEM DIAGRAM ····· 9
8. PERFORMANCE CURVES ····· 11
9. TROUBLESHOOTING ····· 17
10. DISASSEMBLY INSTRUCTIONS ····· 19
11. PARTS LIST ····· 23

NOTE:
•This service manual describes technical data of outdoor units.
As for indoor units MCF-A18WV-E1 and MCF-A24WV-E1, refer to the service manual OB338.

CE

1 TECHNICAL CHANGES

MUCF-18NV -E3→MUCF-A18WV -E1

1. Refrigerant has changed. (R22→R410A)
2. Refrigerant system diagram has changed.
   - Diameter of stop valve has changed. (Gas: ϕ15.88→ϕ12.7)
   - Accumulator has removed.
3. Oil separator has been added.
4. Compressor has changed. (NH33VMDT→RN196VHSHT)

MUCF-24NV -E3→MUCF-A24WV -E1

1. Refrigerant has changed. (R22→R410A)
2. Refrigerant system diagram has changed.
   - Diameter of stop valve has changed. (Liquid: ϕ9.52→ϕ6.35)
3. Compressor has changed. (NH47VMDT→NN29VBAHT)

INFORMATION FOR THE AIR CONDITIONER WITH R410A REFRIGERANT

- This room air conditioner adopts an HFC refrigerant (R410A) which never destroys the ozone layer.
- Pay particular attention to the following points, though the basic installation procedure is same as that for R22 conditioners.

① As R410A has working pressure approximate 1.6 times as high as that of R22, some special tools and piping parts/ materials are required. Refer to the table below.

② Take sufficient care not to allow water and other contaminations to enter the R410A refrigerant during storage and installation, since it is more susceptible to contaminations than R22.

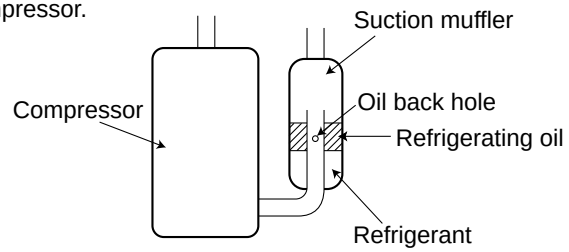
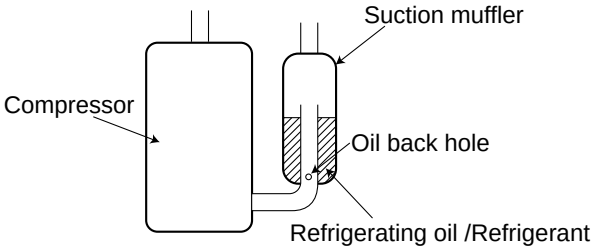
③ For refrigerant piping, use clean, pressure-proof parts/materials specifically designed for R410A. (Refer to 2. Refrigerant piping.)

④ Composition change may occur in R410A since it is a mixed refrigerant. When charging, charge liquid refrigerant to prevent composition change.

		New refrigerant	Previous refrigerant
Refrigerant	Refrigerant	R410A	R22
	Composition (Ratio)	HFC-32: HFC-125 (50%:50%)	R22 (100%)
	Refrigerant handling	Pseudo-azeotropic refrigerant	Single refrigerant
	Chlorine	Not included	Included
	Safety group (ASHRAE)	A1/A1	A1
	Molecular weight	72.6	86.5
	Boiling point (℃)	-51.4	-40.8
	Steam pressure [25℃](Mpa)	1.557	0.94
	Saturated steam density [25℃](Kg/m³)	64	44.4
	Combustibility	Non combustible	Non combustible
	ODP ※1	0	0.055
	GWP ※2	1730	1700
	Refrigerant charge method	From liquid phase in cylinder	Gas phase
	Additional charge on leakage	Possible	Possible
Refrigerating oil	Kind	Incompatible oil	Compatible oil
	Color	Non	Light yellow
	Smell	Non	Non

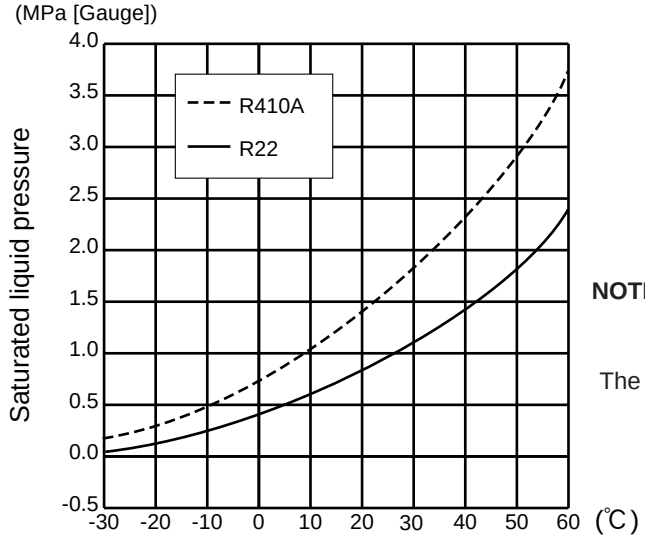
※1 :Ozone Destruction Parameter : based on CFC-11

※2 :Global Warmth Parameter : based on CO_2

	New Specification	Current Specification
Compressor	The incompatible refrigerating oil easily separates from refrigerant and is in the upper layer inside the suction muffler. Raising position of the oil back hole enables to back the refrigerating oil of the upper layer to flow back to the compressor. 	Since refrigerant and refrigerating oil are compatible each, refrigerating oil backs to the compressor through the lower position oil back hole. 

NOTE : The unit of pressure has been changed to MPa on the international system of units(SI unit system).
The conversion factor is: **1(MPa [Gauge]) =10.2(kgf/㎠ [Gauge])**

Conversion chart of refrigerant temperature and pressure



NOTE : The unit of pressure has been changed to MPa on the international system of units(SI unit system).

The conversion factor is: **1(MPa [Gauge]) =10.2(kgf/㎠ [Gauge])**

1.Tools dedicated for the air conditioner with R410A refrigerant

The following tools are required for R410A refrigerant. Some R22 tools can be substituted for R410A tools.
The diameter of the service port on the stop valve in outdoor unit has been changed to prevent any other refrigerant being charged into the unit. Cap size has been changed from 7/16 UNF with 20 threads to 1/2 UNF with 20 threads.

R410A tools	Can R22 tools be used?	Description
Gauge manifold	No	R410A has high pressures beyond the measurement range of existing gauges. Port diameters have been changed to prevent any other refrigerant from being charged into the unit.
Charge hose	No	Hose material and cap size have been changed to improve the pressure resistance.
Gas leak detector	No	Dedicated for HFC refrigerant.
Torque wrench	Yes	6.35 mm and 9.52 mm
	No	12.7 mm and 15.88 mm
Flare tool	Yes	Clamp bar hole has been enlarged to reinforce the spring strength in the tool.
Flare gauge	New	Provided for flaring work (to be used with R22 flare tool).
Vacuum pump adapter	New	Provided to prevent the back flow of oil. This adapter enables you to use vacuum pumps.
Electronic scale for refrigerant charging	New	It is difficult to measure R410A with a charging cylinder because the refrigerant bubbles due to high pressure and high-speed vaporization

No : Not Substitutable for R410A Yes : Substitutable for R410A

2.Refrigerant piping

① Specifications

Use the refrigerant pipes that meet the following specifications.

Pipe	Outside diameter mm	Wall thickness	Insulation material
For liquid	6.35	0.8 mm	Heat resisting foam plastic Specific gravity 0.045 Thickness 8 mm
	9.52	0.8 mm	
For gas	12.7	0.8 mm	
	15.88	1.0 mm	

- Use a copper pipe or a copper-alloy seamless pipe with a thickness of 0.8 mm (6.35, 9.52, 12.7), 1.0 mm (15.88). Never use any pipe with a thickness less than 0.8 mm (6.35, 9.52, 12.7), 1.0 mm (15.88), as the pressure resistance is insufficient.

② Flaring work and flare nut

Flaring work for R410A pipe differs from that for R22 pipe.

For details of flaring work, refer to Installation manual “FLARING WORK”.

Pipe diameter	Dimension of flare nut	
mm	R410A	R22
6.35	17	17
9.52	22	22
12.7	26	24
15.88	29	27

3.Refrigerant oil

Apply the special refrigeration oil (accessories: packed with indoor unit) to the flare and the union seat surfaces.

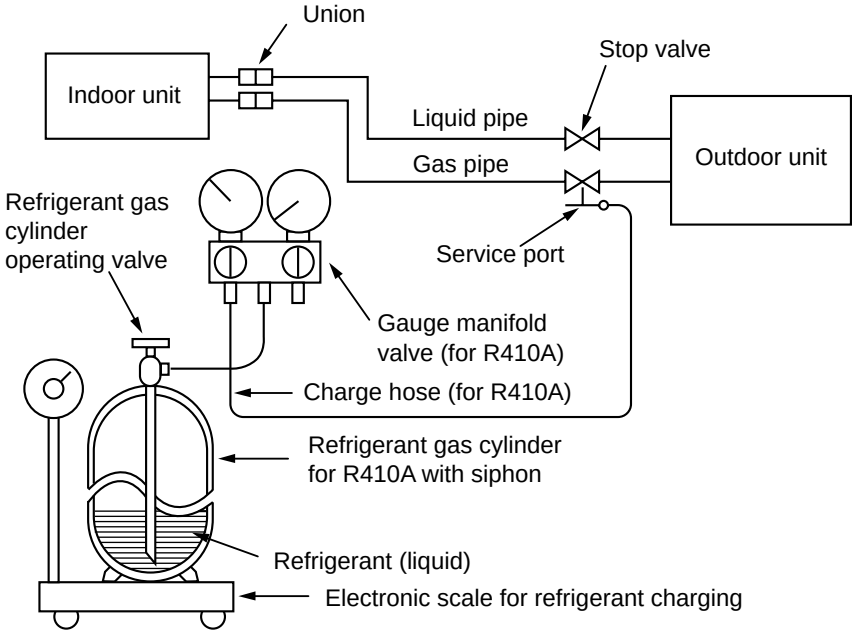
4.Air purge

- Do not discharge the refrigerant into the atmosphere.
  Take care not to discharge refrigerant into the atmosphere during installation, reinstallation, or repairs to the refrigerant circuit.
- Use the vacuum pump for air purging for the purpose of environmental protection.

5.Additional charge

For additional charging, charge the refrigerant from liquid phase of the gas cylinder.

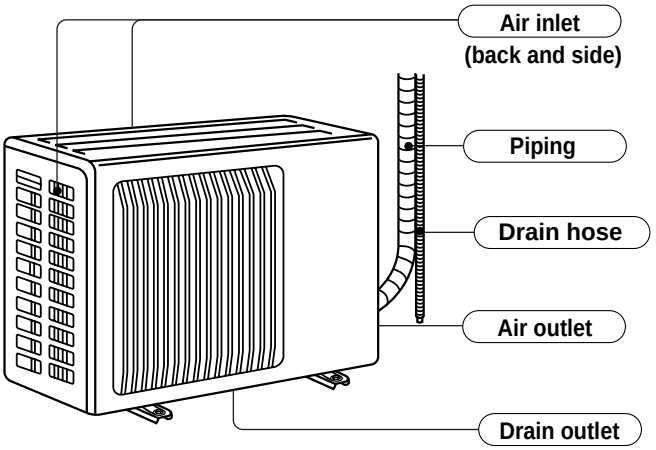
If the refrigerant is charged from the gas phase, composition change may occur in the refrigerant inside the cylinder and the outdoor unit. In this case, ability of the refrigerating cycle decreases or normal operation can be impossible. However, charging the liquid refrigerant all at once may cause the compressor to be locked. Thus, charge the refrigerant slowly.



2 PART NAMES AND FUNCTIONS

OUTDOOR UNIT

MUCF-A18WV - E1
MUCF-A24WV - E1



3 SPECIFICATION

Outdoor model			MUCF-A18WV - E1	MUCF-A24WV - E1
Function			Cooling	Cooling
Power supply			Single phase 230V, 50Hz	Single phase 230V, 50Hz
Capacity	Capacity	kW	4.8	6.0
	Dehumidification	ℓ /h	2.4	3.1
	Air flow(High)	m³ /h	2,196	2,322
Electrical data	Power outlet	A	15	25
	Runnning current	A	7.98	10.62
	Power input	W	1,744	2,370
	Power factor	%	95	97
	Starting current	A	37	74
	Compressor motor current	A	7.59	10.07
	Fan motor current	A	0.39	0.55
Coefficient of performance(C.O.P)			2.65	2.45
Compressor	Model		RN196VHSHT	NN29VBAHT
	Output	W	1,300	1,900
	Winding resistance(at 20℃)	Ω	C-R 1.80 C-S 3.00	C-R 0.80 C-S 1.64
Fan motor	Model		RA6V50-OG	RA6V60-MA
	Winding resistance(at 20℃)	Ω	WHT-BLK 116 BLK-RED 111	WHT-BLK 71 BLK-RED 89
	Dimensions W×H×D	mm	850×605×290	850×605×290
	Weight	kg	44	60
Special remarks	Sound level(High)	dB	52	53
	Fan speed(High)	rpm	825	873
	Fan speed regulator		1	1
	Refrigerant filling capacity(R410A)	kg	1.45	1.85
	Refrigerating oil (Model)	cc	520 (NEO22)	1,200 (NEO22)

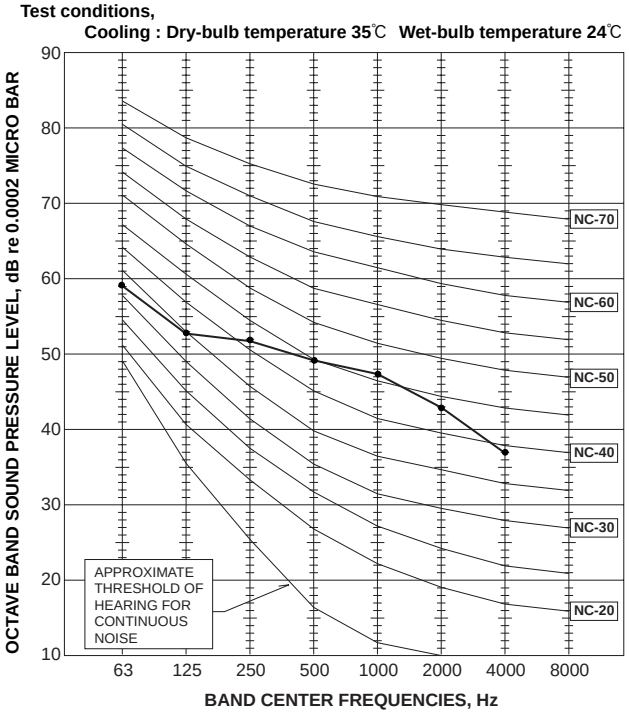
NOTE: Test conditions are based on ISO 5151
Cooling : Indoor DB27°C WB19°C
Outdoor DB35°C WB(24°C)
Indoor-Outdoor piping length : 5m

4 NOISE CRITERIA CURVES

NOISE CRITERIA CURVES

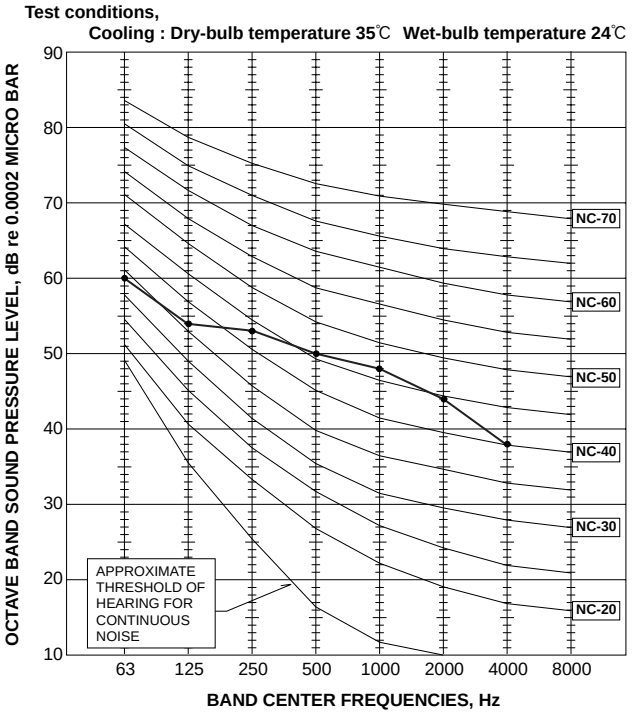
MUCF-A18WV - E1

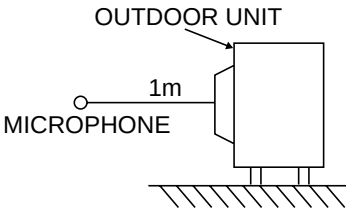
FAN SPEED	SPL(dB(A))	LINE
High	52	●——



MUCF-A24WV - E1

FAN SPEED	SPL(dB(A))	LINE
High	53	●——

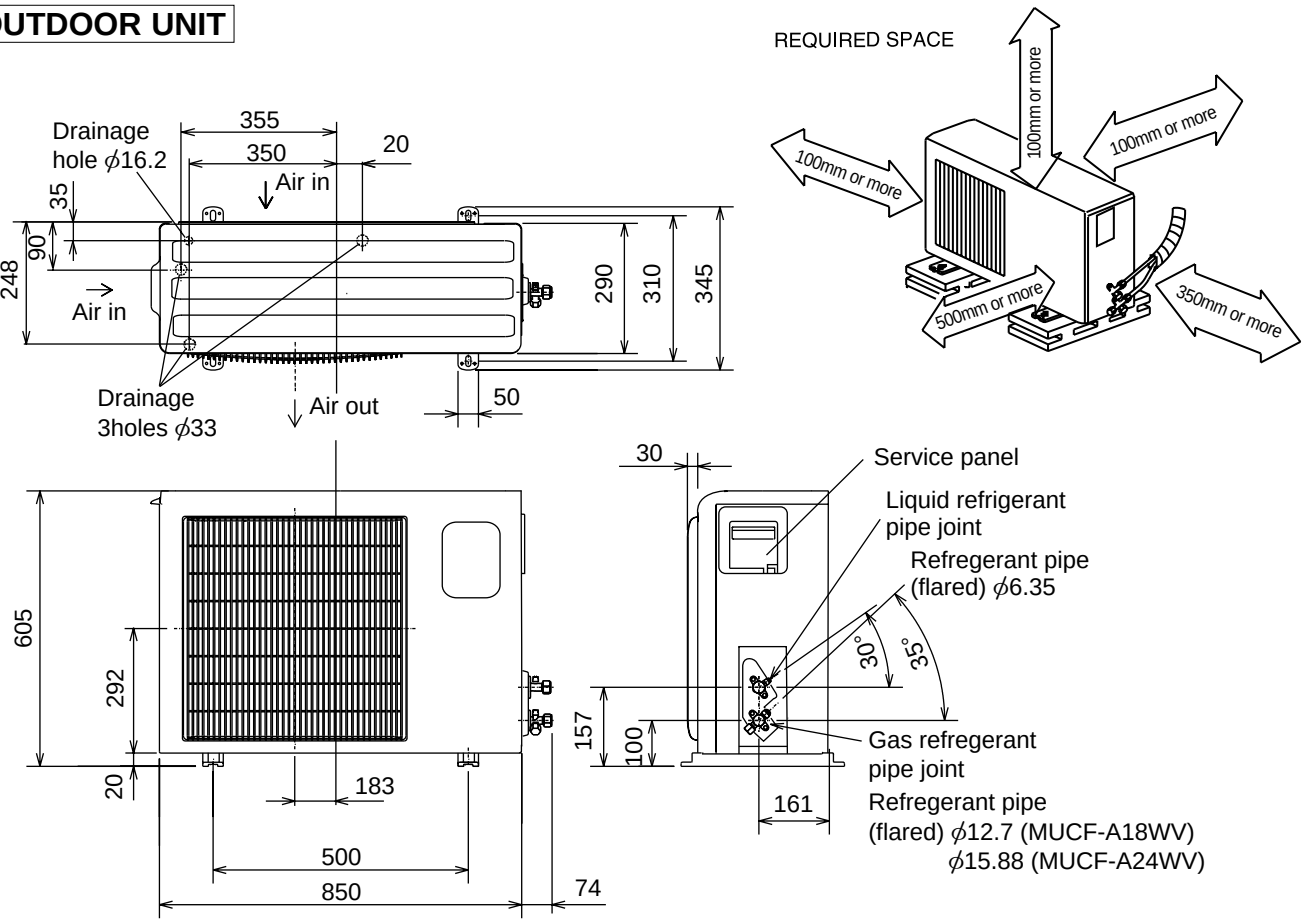




5 OUTLINES AND DIMENSIONS

MUCF-A18WV -E1 MUCF-A24WV -E1 Unit: mm

OUTDOOR UNIT

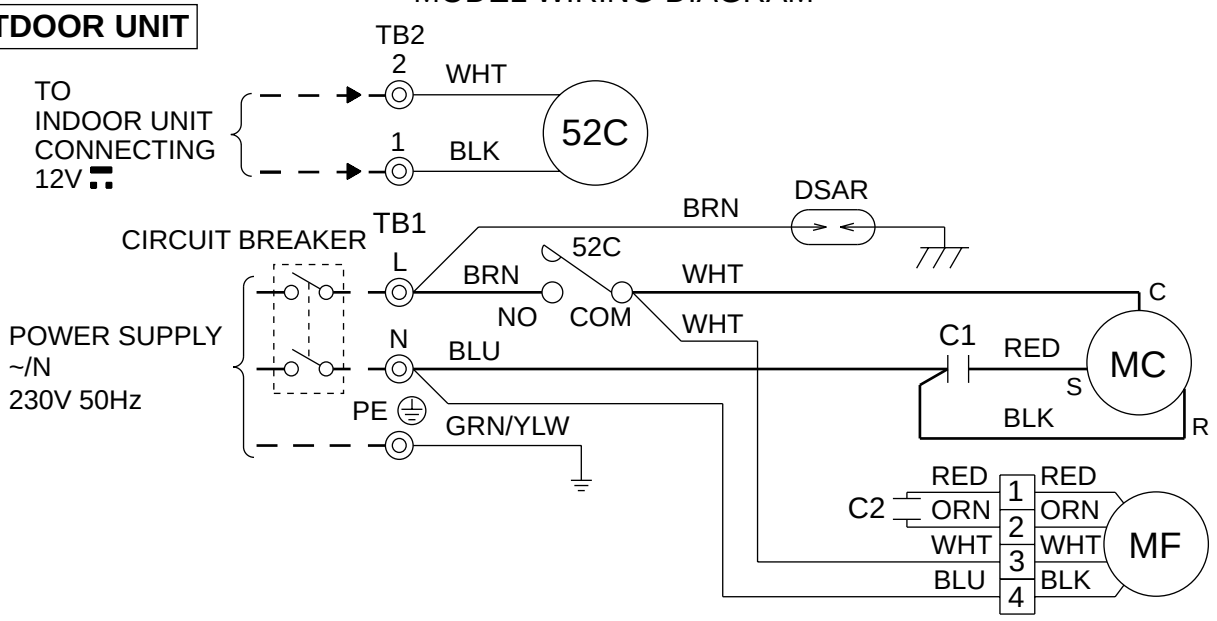


6 WIRING DIAGRAM

MUCF-A18WV -E1

OUTDOOR UNIT

MODEL WIRING DIAGRAM



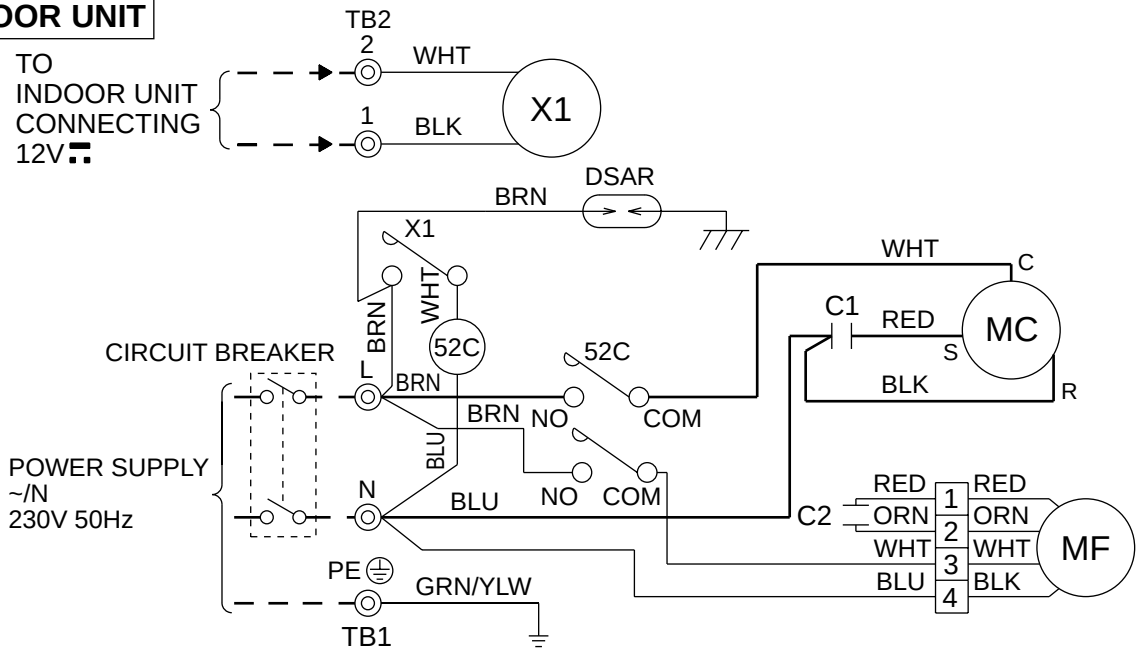
SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
C1	COMPRESSOR CAPACITOR	MC	COMPRESOR (INNER PROTECTOR)	52C	COMPRESSOR CONTACTOR
C2	OUTDOOR FAN CAPACITOR	MF	OUTDOOR FAN MOTOR (INNER PROTECTOR)		
DSAR	SURGE ABSORBER	TB1,TB2	TERMINAL BLOCK		

NOTES: 1.About the indoor side electric wiring refer to the indoor unit electric wiring diagram for servicing.
2.Use copper conductors only. (For field wiring)
3.Symbols below indicate.
◎ : Terminal block ⊏⊐⊐⊐ : Connector

MUCF-A24WV -E1

OUTDOOR UNIT

MODEL WIRING DIAGRAM



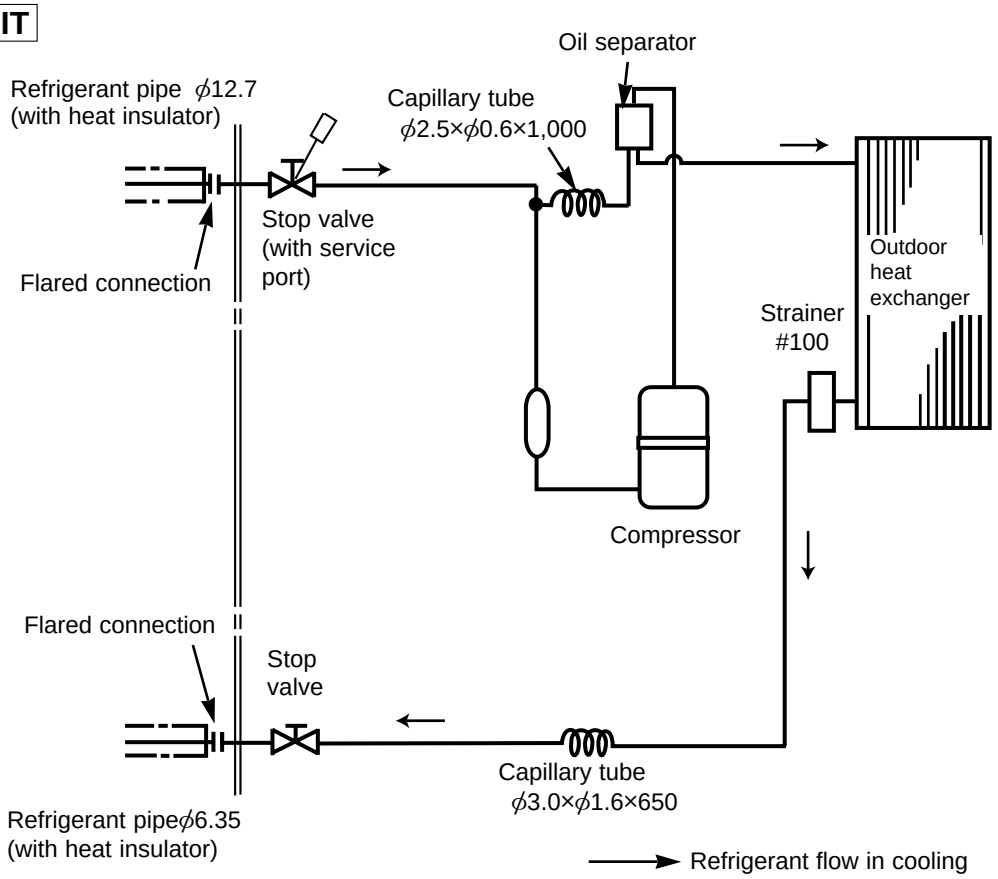
SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
C1	COMPRESSOR CAPACITOR	MC	COMPRESSOR (INNER PROTECTOR)	X1	RELAY
C2	OUTDOOR FAN CAPACITOR	MF	OUTDOOR FAN MOTOR (INNER PROTECTOR)	52C	COMPRESSOR CONTACTOR
DSAR	SURGE ABSORBER	TB1,TB2	TERMINAL BLOCK		

NOTES: 1.About the indoor side electric wiring refer to the indoor unit electric wiring diagram for servicing.
2.Use copper conductors only. (For field wiring)
3.Symbols below indicate.
◎ : Terminal block ⊏⊐⊐⊐ : Connector

7 REFRIGERANT SYSTEM DIAGRAM

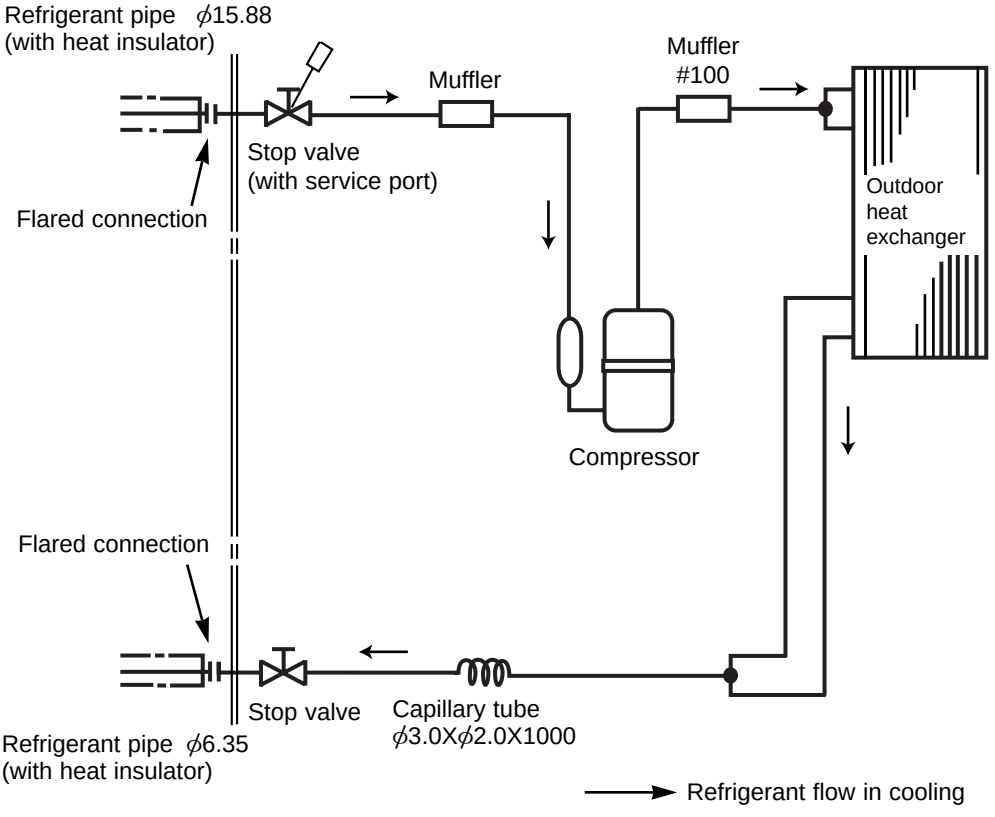
MUCF-A18WV -E1 **Unit:mm**

OUTDOOR UNIT



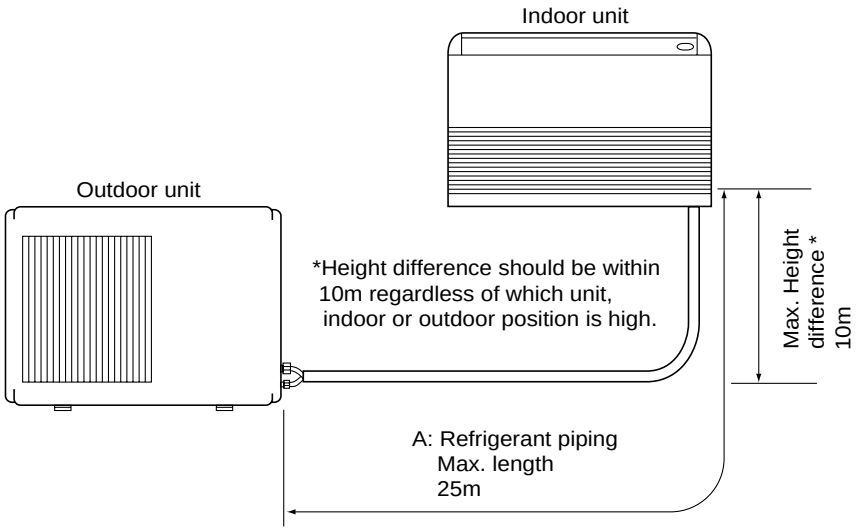
MUCF-A24WV -E1

OUTDOOR UNIT



REFRIGERANT PIPING MAX. LENGTH & MAX. HEIGHT DIFFERENCE

Models	Refrigerant piping Max. length : m A	Piping size O.D. : mm	
		Gas	Liquid
MUCF-A18WV -E1	25	ϕ12.7	ϕ6.35
MUCF-A24WV -E1		ϕ15.88	


Indoor unit
Outdoor unit
*Height difference should be within 10m regardless of which unit, indoor or outdoor position is high.
Max. Height difference * 10m
A: Refrigerant piping Max. length 25m

ADDITIONAL REFRIGERANT CHARGE (R410A : g)

If pipe length exceeds 7m, additional refrigerant (R410A) charge is required.

Model	Outdoor unit precharged	Refrigerant piping length (one way)				
		7m	10m	15m	20m	25m
MUCF-A18WV -E1	1,450	0	60	160	260	360
MUCF-A24WV -E1	1,850					

Calculation : Xg=20g/m × (Refrigerant piping length (m)–7)

8 PERFORMANCE CURVES

MUCF-A18WV -E1 MUCF-A24WV -E1

The standard data contained in these specifications apply only to the operation of the air conditioner under normal conditions, since operating conditions vary according to the areas where these units are installed. The following information has been provided to clarify the operating characteristics of the air conditioner under the conditions indicated by the performance curve.

(1) GUARANTEED VOLTAGE

198 ~ 264V, 50Hz

(2) AIR FLOW

Air flow should be set at MAX.

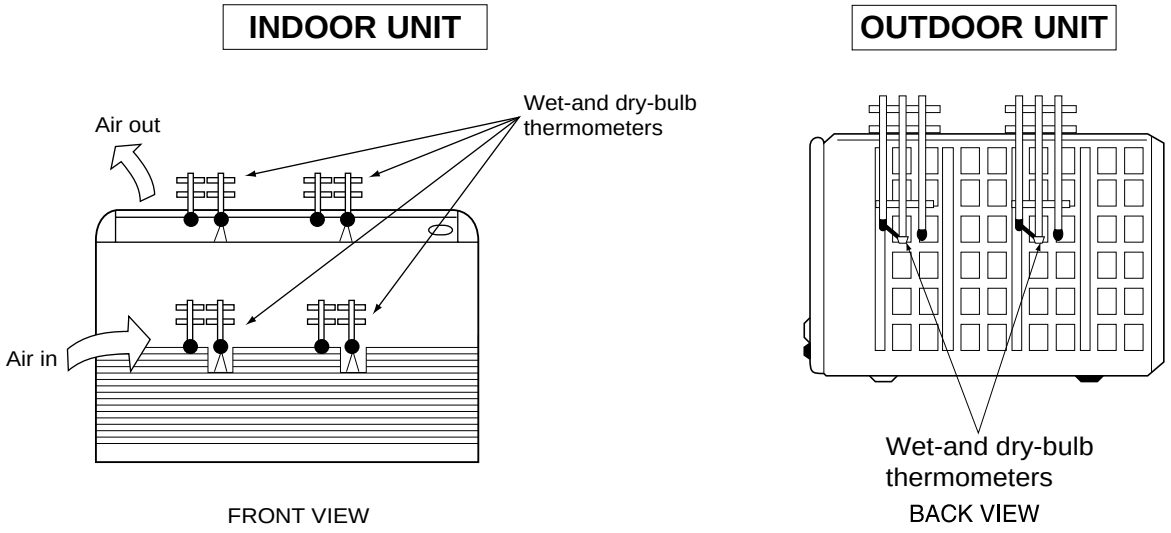
(3) MAIN READINGS

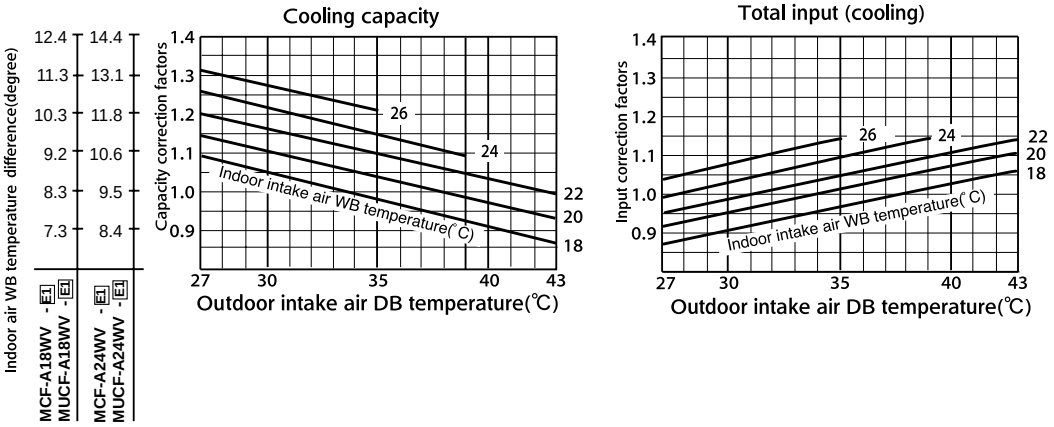
(1) Indoor intake air wet-bulb temperature :	°CWB	Cooling
(2) Indoor outlet air wet-bulb temperature :	°CWB	
(3) Outdoor intake air dry-bulb temperature :	°CDB	
(4) Total input:	W	

Indoor air wet/dry-bulb temperature difference on the left side of the chart on this page shows the difference between the indoor intake air wet/dry-bulb temperature and the indoor outlet air wet/dry-bulb temperature for your reference at service.

How to measure the indoor air wet-bulb/dry-bulb temperature difference

1. Attach at least 2 sets of wet-and dry-bulb thermometers to the indoor air intake as shown in the figure, and at least 2 sets of wet-and dry-bulb thermometers to the indoor air outlet. The thermometers must be attached to the position where air speed is high.
2. Attach at least 2 sets of wet-and dry-bulb thermometers to the outdoor air intake. Cover the thermometers to prevent direct rays of the sun.
3. Check that the air filter is cleaned.
4. Open windows and doors of room.
5. Press the EMERGENCY OPERATION switch once to start the EMERGENCY COOL MODE.
6. When system stabilizes after more than 15 minutes, measure temperature and take an average temperature.
7. 10 minutes later, measure temperature again and check that the temperature does not change.





OUTDOOR LOW PRESSURE AND OUTDOOR UNIT CURRENT

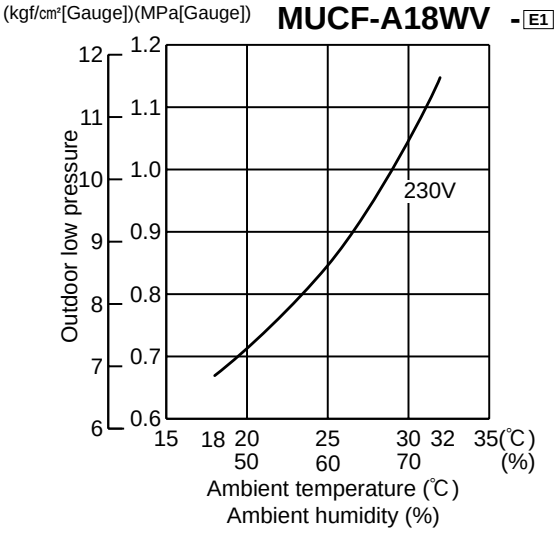
COOL operation

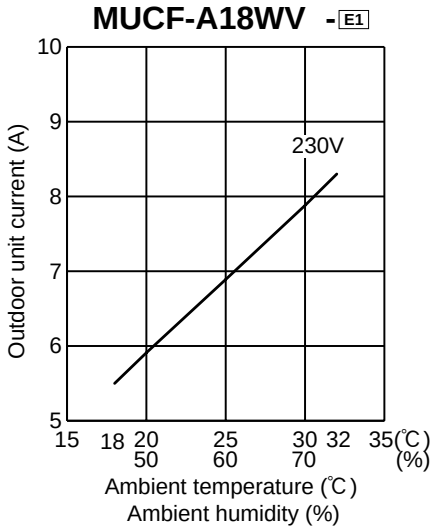
① Both indoor and outdoor units are under the same temperature/humidity condition.

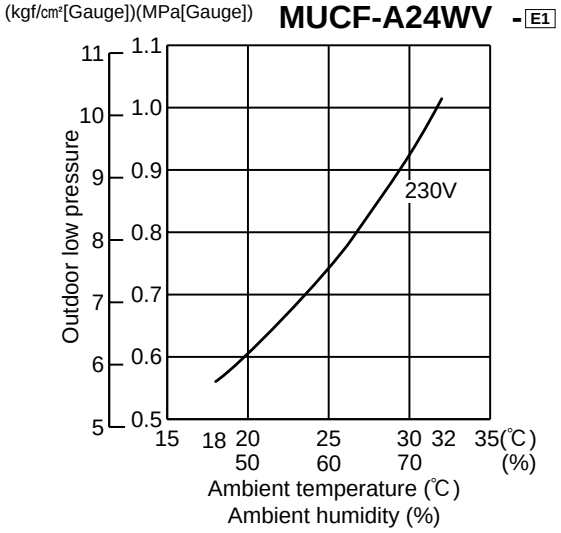
Dry Bulb temperature (˚C)	Relative humidity (%)
20	50
25	60
30	70

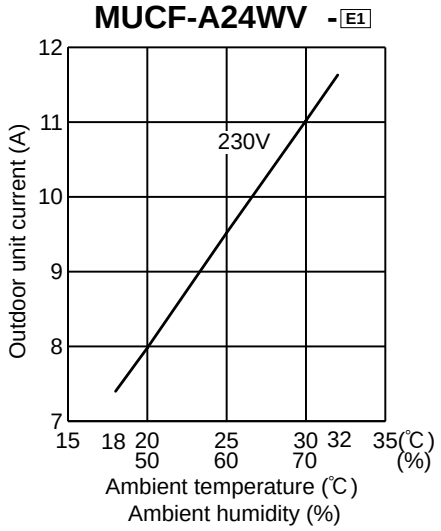
② Air flow should be set at MAX.

③ The unit of pressure has been changed to MPa on the international system of units(SI unit system).
The conversion factor is : **1(MPa [Gauge]) =10.2(kgf/㎠ [Gauge])**









PERFORMANCE DATA COOL operation(230V)

MCF-A18WV -E1 : MUCF-A18WV -E1

CAPACITY :4.8(KW) SHF :0.65 INPUT :1810(W)

		OUTDOOR DB(℃)															
INDOOR DB(℃)	INDOOR WB(℃)	21				25				27				30			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	5.64	2.65	0.47	1448	5.40	2.54	0.47	1520	5.18	2.44	0.47	1593	4.99	2.35	0.47	1665
21	20	5.88	2.06	0.35	1520	5.64	1.97	0.35	1611	5.47	1.92	0.35	1647	5.28	1.85	0.35	1720
22	18	5.64	2.88	0.51	1448	5.40	2.75	0.51	1520	5.18	2.64	0.51	1593	4.99	2.55	0.51	1665
22	20	5.88	2.29	0.39	1520	5.64	2.20	0.39	1611	5.47	2.13	0.39	1647	5.28	2.06	0.39	1720
22	22	6.12	1.65	0.27	1575	5.90	1.59	0.27	1674	5.76	1.56	0.27	1720	5.52	1.49	0.27	1792
23	18	5.64	3.10	0.55	1448	5.40	2.97	0.55	1520	5.18	2.85	0.55	1593	4.99	2.75	0.55	1665
23	20	5.88	2.53	0.43	1520	5.64	2.43	0.43	1611	5.47	2.35	0.43	1647	5.28	2.27	0.43	1720
23	22	6.12	1.90	0.31	1575	5.90	1.83	0.31	1674	5.76	1.79	0.31	1720	5.52	1.71	0.31	1792
24	18	5.64	3.33	0.59	1448	5.40	3.19	0.59	1520	5.18	3.06	0.59	1593	4.99	2.95	0.59	1665
24	20	5.88	2.76	0.47	1520	5.64	2.65	0.47	1611	5.47	2.57	0.47	1647	5.28	2.48	0.47	1720
24	22	6.12	2.14	0.35	1575	5.90	2.07	0.35	1674	5.76	2.02	0.35	1720	5.52	1.93	0.35	1792
24	24	6.43	1.48	0.23	1647	6.19	1.42	0.23	1738	6.05	1.39	0.23	1792	5.86	1.35	0.23	1882
25	18	5.64	3.55	0.63	1448	5.40	3.40	0.63	1520	5.18	3.27	0.63	1593	4.99	3.14	0.63	1665
25	20	5.88	3.00	0.51	1520	5.64	2.88	0.51	1611	5.47	2.79	0.51	1647	5.28	2.69	0.51	1720
25	22	6.12	2.39	0.39	1575	5.90	2.30	0.39	1674	5.76	2.25	0.39	1720	5.52	2.15	0.39	1792
25	24	6.43	1.74	0.27	1647	6.19	1.67	0.27	1738	6.05	1.63	0.27	1792	5.86	1.58	0.27	1882
26	18	5.64	3.78	0.67	1448	5.40	3.62	0.67	1520	5.18	3.47	0.67	1593	4.99	3.34	0.67	1665
26	20	5.88	3.23	0.55	1520	5.64	3.10	0.55	1611	5.47	3.01	0.55	1647	5.28	2.90	0.55	1720
26	22	6.12	2.63	0.43	1575	5.90	2.54	0.43	1674	5.76	2.48	0.43	1720	5.52	2.37	0.43	1792
26	24	6.43	1.99	0.31	1647	6.19	1.92	0.31	1738	6.05	1.87	0.31	1792	5.86	1.82	0.31	1882
26	26	6.62	1.26	0.19	1738	6.43	1.22	0.19	1828	6.34	1.20	0.19	1882	6.14	1.17	0.19	1937
27	18	5.64	4.00	0.71	1448	5.40	3.83	0.71	1520	5.18	3.68	0.71	1593	4.99	3.54	0.71	1665
27	20	5.88	3.47	0.59	1520	5.64	3.33	0.59	1611	5.47	3.23	0.59	1647	5.28	3.12	0.59	1720
27	22	6.12	2.88	0.47	1575	5.90	2.77	0.47	1674	5.76	2.71	0.47	1720	5.52	2.59	0.47	1792
27	24	6.43	2.25	0.35	1647	6.19	2.17	0.35	1738	6.05	2.12	0.35	1792	5.86	2.05	0.35	1882
27	26	6.62	1.52	0.23	1738	6.43	1.48	0.23	1828	6.34	1.46	0.23	1882	6.14	1.41	0.23	1937
28	18	5.64	4.23	0.75	1448	5.40	4.05	0.75	1520	5.18	3.89	0.75	1593	4.99	3.74	0.75	1665
28	20	5.88	3.70	0.63	1520	5.64	3.55	0.63	1611	5.47	3.45	0.63	1647	5.28	3.33	0.63	1720
28	22	6.12	3.12	0.51	1575	5.90	3.01	0.51	1674	5.76	2.94	0.51	1720	5.52	2.82	0.51	1792
28	24	6.43	2.51	0.39	1647	6.19	2.41	0.39	1738	6.05	2.36	0.39	1792	5.86	2.28	0.39	1882
28	26	6.62	1.79	0.27	1738	6.43	1.74	0.27	1828	6.34	1.71	0.27	1882	6.14	1.66	0.27	1937
29	18	5.64	4.46	0.79	1448	5.40	4.27	0.79	1520	5.18	4.10	0.79	1593	4.99	3.94	0.79	1665
29	20	5.88	3.94	0.67	1520	5.64	3.78	0.67	1611	5.47	3.67	0.67	1647	5.28	3.54	0.67	1720
29	22	6.12	3.37	0.55	1575	5.90	3.25	0.55	1674	5.76	3.17	0.55	1720	5.52	3.04	0.55	1792
29	24	6.43	2.77	0.43	1647	6.19	2.66	0.43	1738	6.05	2.60	0.43	1792	5.86	2.52	0.43	1882
29	26	6.62	2.05	0.31	1738	6.43	1.99	0.31	1828	6.34	1.96	0.31	1882	6.14	1.90	0.31	1937
30	18	5.64	4.68	0.83	1448	5.40	4.48	0.83	1520	5.18	4.30	0.83	1593	4.99	4.14	0.83	1665
30	20	5.88	4.17	0.71	1520	5.64	4.00	0.71	1611	5.47	3.89	0.71	1647	5.28	3.75	0.71	1720
30	22	6.12	3.61	0.59	1575	5.90	3.48	0.59	1674	5.76	3.40	0.59	1720	5.52	3.26	0.59	1792
30	24	6.43	3.02	0.47	1647	6.19	2.91	0.47	1738	6.05	2.84	0.47	1792	5.86	2.75	0.47	1882
30	26	6.62	2.32	0.35	1738	6.43	2.25	0.35	1828	6.34	2.22	0.35	1882	6.14	2.15	0.35	1937
31	18	5.64	4.91	0.87	1448	5.40	4.70	0.87	1520	5.18	4.51	0.87	1593	4.99	4.34	0.87	1665
31	20	5.88	4.41	0.75	1520	5.64	4.23	0.75	1611	5.47	4.10	0.75	1647	5.28	3.96	0.75	1720
31	22	6.12	3.86	0.63	1575	5.90	3.72	0.63	1674	5.76	3.63	0.63	1720	5.52	3.48	0.63	1792
31	24	6.43	3.28	0.51	1647	6.19	3.16	0.51	1738	6.05	3.08	0.51	1792	5.86	2.99	0.51	1882
31	26	6.62	2.58	0.39	1738	6.43	2.51	0.39	1828	6.34	2.47	0.39	1882	6.14	2.40	0.39	1937
32	18	5.64	5.13	0.91	1448	5.40	4.91	0.91	1520	5.18	4.72	0.91	1593	4.99	4.54	0.91	1665
32	20	5.88	4.65	0.79	1520	5.64	4.46	0.79	1611	5.47	4.32	0.79	1647	5.28	4.17	0.79	1720
32	22	6.12	4.10	0.67	1575	5.90	3.96	0.67	1674	5.76	3.86	0.67	1720	5.52	3.70	0.67	1792
32	24	6.43	3.54	0.55	1647	6.19	3.41	0.55	1738	6.05	3.33	0.55	1792	5.86	3.22	0.55	1882
32	26	6.62	2.85	0.43	1738	6.43	2.77	0.43	1828	6.34	2.72	0.43	1882	6.14	2.64	0.43	1937

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation(230V)

MCF-A18WV -E1 : MUCF-A18WV -E1

CAPACITY :4.8(KW) SHF :0.65 INPUT :1810(W)

		OUTDOOR DB(℃)											
INDOOR	INDOOR	35				40				43			
DB(℃)	WB(℃)	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	4.70	2.21	0.47	1774	4.32	2.03	0.47	1882	4.15	1.95	0.47	1919
21	20	4.94	1.73	0.35	1846	4.61	1.61	0.35	1937	4.44	1.55	0.35	1991
22	18	4.70	2.40	0.51	1774	4.32	2.20	0.51	1882	4.15	2.12	0.51	1919
22	20	4.94	1.93	0.39	1846	4.61	1.80	0.39	1937	4.44	1.73	0.39	1991
22	22	5.23	1.41	0.27	1919	4.90	1.32	0.27	2027	4.73	1.28	0.27	2063
23	18	4.70	2.59	0.55	1774	4.32	2.38	0.55	1882	4.15	2.28	0.55	1919
23	20	4.94	2.13	0.43	1846	4.61	1.98	0.43	1937	4.44	1.91	0.43	1991
23	22	5.23	1.62	0.31	1919	4.90	1.52	0.31	2027	4.73	1.47	0.31	2063
24	18	4.70	2.78	0.59	1774	4.32	2.55	0.59	1882	4.15	2.45	0.59	1919
24	20	4.94	2.32	0.47	1846	4.61	2.17	0.47	1937	4.44	2.09	0.47	1991
24	22	5.23	1.83	0.35	1919	4.90	1.71	0.35	2027	4.73	1.65	0.35	2063
24	24	5.52	1.27	0.23	1991	5.18	1.19	0.23	2082	5.04	1.16	0.23	2127
25	18	4.70	2.96	0.63	1774	4.32	2.72	0.63	1882	4.15	2.62	0.63	1919
25	20	4.94	2.52	0.51	1846	4.61	2.35	0.51	1937	4.44	2.26	0.51	1991
25	22	5.23	2.04	0.39	1919	4.90	1.91	0.39	2027	4.73	1.84	0.39	2063
25	24	5.52	1.49	0.27	1991	5.18	1.40	0.27	2082	5.04	1.36	0.27	2127
26	18	4.70	3.15	0.67	1774	4.32	2.89	0.67	1882	4.15	2.78	0.67	1919
26	20	4.94	2.72	0.55	1846	4.61	2.53	0.55	1937	4.44	2.44	0.55	1991
26	22	5.23	2.25	0.43	1919	4.90	2.11	0.43	2027	4.73	2.03	0.43	2063
26	24	5.52	1.71	0.31	1991	5.18	1.61	0.31	2082	5.04	1.56	0.31	2127
26	26	5.81	1.10	0.19	2063	5.47	1.04	0.19	2154	5.30	1.01	0.19	2199
27	18	4.70	3.34	0.71	1774	4.32	3.07	0.71	1882	4.15	2.95	0.71	1919
27	20	4.94	2.92	0.59	1846	4.61	2.72	0.59	1937	4.44	2.62	0.59	1991
27	22	5.23	2.46	0.47	1919	4.90	2.30	0.47	2027	4.73	2.22	0.47	2063
27	24	5.52	1.93	0.35	1991	5.18	1.81	0.35	2082	5.04	1.76	0.35	2127
27	26	5.81	1.34	0.23	2063	5.47	1.26	0.23	2154	5.30	1.22	0.23	2199
28	18	4.70	3.53	0.75	1774	4.32	3.24	0.75	1882	4.15	3.11	0.75	1919
28	20	4.94	3.11	0.63	1846	4.61	2.90	0.63	1937	4.44	2.80	0.63	1991
28	22	5.23	2.67	0.51	1919	4.90	2.50	0.51	2027	4.73	2.41	0.51	2063
28	24	5.52	2.15	0.39	1991	5.18	2.02	0.39	2082	5.04	1.97	0.39	2127
28	26	5.81	1.57	0.27	2063	5.47	1.48	0.27	2154	5.30	1.43	0.27	2199
29	18	4.70	3.72	0.79	1774	4.32	3.41	0.79	1882	4.15	3.28	0.79	1919
29	20	4.94	3.31	0.67	1846	4.61	3.09	0.67	1937	4.44	2.97	0.67	1991
29	22	5.23	2.88	0.55	1919	4.90	2.69	0.55	2027	4.73	2.60	0.55	2063
29	24	5.52	2.37	0.43	1991	5.18	2.23	0.43	2082	5.04	2.17	0.43	2127
29	26	5.81	1.80	0.31	2063	5.47	1.70	0.31	2154	5.30	1.64	0.31	2199
30	18	4.70	3.90	0.83	1774	4.32	3.59	0.83	1882	4.15	3.45	0.83	1919
30	20	4.94	3.51	0.71	1846	4.61	3.27	0.71	1937	4.44	3.15	0.71	1991
30	22	5.23	3.09	0.59	1919	4.90	2.89	0.59	2027	4.73	2.79	0.59	2063
30	24	5.52	2.59	0.47	1991	5.18	2.44	0.47	2082	5.04	2.37	0.47	2127
30	26	5.81	2.03	0.35	2063	5.47	1.92	0.35	2154	5.30	1.86	0.35	2199
31	18	4.70	4.09	0.87	1774	4.32	3.76	0.87	1882	4.15	3.61	0.87	1919
31	20	4.94	3.71	0.75	1846	4.61	3.46	0.75	1937	4.44	3.33	0.75	1991
31	22	5.23	3.30	0.63	1919	4.90	3.08	0.63	2027	4.73	2.98	0.63	2063
31	24	5.52	2.82	0.51	1991	5.18	2.64	0.51	2082	5.04	2.57	0.51	2127
31	26	5.81	2.27	0.39	2063	5.47	2.13	0.39	2154	5.30	2.07	0.39	2199
32	18	4.70	4.28	0.91	1774	4.32	3.93	0.91	1882	4.15	3.78	0.91	1919
32	20	4.94	3.91	0.79	1846	4.61	3.64	0.79	1937	4.44	3.51	0.79	1991
32	22	5.23	3.51	0.67	1919	4.90	3.28	0.67	2027	4.73	3.17	0.67	2063
32	24	5.52	3.04	0.55	1991	5.18	2.85	0.55	2082	5.04	2.77	0.55	2127
32	26	5.81	2.50	0.43	2063	5.47	2.35	0.43	2154	5.30	2.28	0.43	2199

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation(230V)

MCF-A24WV -E1 : MUCF-A24WV -E1

CAPACITY :6.0(KW) SHF :0.64 INPUT :2450(W)

INDOOR DB(℃)	INDOOR WB(℃)	OUTDOOR DB(℃) 21 Q	SHC	SHF	INPUT	25 Q	SHC	SHF	INPUT	27 Q	SHC	SHF	INPUT	30 Q	SHC	SHF	INPUT
21	18	7.05	3.24	0.46	1960	6.75	3.11	0.46	2058	6.48	2.98	0.46	2156	6.24	2.87	0.46	2254
21	20	7.35	2.50	0.34	2058	7.05	2.40	0.34	2181	6.84	2.33	0.34	2230	6.60	2.24	0.34	2328
22	18	7.05	3.53	0.50	1960	6.75	3.38	0.50	2058	6.48	3.24	0.50	2156	6.24	3.12	0.50	2254
22	20	7.35	2.79	0.38	2058	7.05	2.68	0.38	2181	6.84	2.60	0.38	2230	6.60	2.51	0.38	2328
22	22	7.65	1.99	0.26	2132	7.38	1.92	0.26	2266	7.20	1.87	0.26	2328	6.90	1.79	0.26	2426
23	18	7.05	3.81	0.54	1960	6.75	3.65	0.54	2058	6.48	3.50	0.54	2156	6.24	3.37	0.54	2254
23	20	7.35	3.09	0.42	2058	7.05	2.96	0.42	2181	6.84	2.87	0.42	2230	6.60	2.77	0.42	2328
23	22	7.65	2.30	0.30	2132	7.38	2.21	0.30	2266	7.20	2.16	0.30	2328	6.90	2.07	0.30	2426
24	18	7.05	4.09	0.58	1960	6.75	3.92	0.58	2058	6.48	3.76	0.58	2156	6.24	3.62	0.58	2254
24	20	7.35	3.38	0.46	2058	7.05	3.24	0.46	2181	6.84	3.15	0.46	2230	6.60	3.04	0.46	2328
24	22	7.65	2.60	0.34	2132	7.38	2.51	0.34	2266	7.20	2.45	0.34	2328	6.90	2.35	0.34	2426
24	24	8.04	1.77	0.22	2230	7.74	1.70	0.22	2352	7.56	1.66	0.22	2426	7.32	1.61	0.22	2548
25	18	7.05	4.37	0.62	1960	6.75	4.19	0.62	2058	6.48	4.02	0.62	2156	6.24	3.87	0.62	2254
25	20	7.35	3.68	0.50	2058	7.05	3.53	0.50	2181	6.84	3.42	0.50	2230	6.60	3.30	0.50	2328
25	22	7.65	2.91	0.38	2132	7.38	2.80	0.38	2266	7.20	2.74	0.38	2328	6.90	2.62	0.38	2426
25	24	8.04	2.09	0.26	2230	7.74	2.01	0.26	2352	7.56	1.97	0.26	2426	7.32	1.90	0.26	2548
26	18	7.05	4.65	0.66	1960	6.75	4.46	0.66	2058	6.48	4.28	0.66	2156	6.24	4.12	0.66	2254
26	20	7.35	3.97	0.54	2058	7.05	3.81	0.54	2181	6.84	3.69	0.54	2230	6.60	3.56	0.54	2328
26	22	7.65	3.21	0.42	2132	7.38	3.10	0.42	2266	7.20	3.02	0.42	2328	6.90	2.90	0.42	2426
26	24	8.04	2.41	0.30	2230	7.74	2.32	0.30	2352	7.56	2.27	0.30	2426	7.32	2.20	0.30	2548
26	26	8.28	1.49	0.18	2352	8.04	1.45	0.18	2475	7.92	1.43	0.18	2548	7.68	1.38	0.18	2622
27	18	7.05	4.94	0.70	1960	6.75	4.73	0.70	2058	6.48	4.54	0.70	2156	6.24	4.37	0.70	2254
27	20	7.35	4.26	0.58	2058	7.05	4.09	0.58	2181	6.84	3.97	0.58	2230	6.60	3.83	0.58	2328
27	22	7.65	3.52	0.46	2132	7.38	3.39	0.46	2266	7.20	3.31	0.46	2328	6.90	3.17	0.46	2426
27	24	8.04	2.73	0.34	2230	7.74	2.63	0.34	2352	7.56	2.57	0.34	2426	7.32	2.49	0.34	2548
27	26	8.28	1.82	0.22	2352	8.04	1.77	0.22	2475	7.92	1.74	0.22	2548	7.68	1.69	0.22	2622
28	18	7.05	5.22	0.74	1960	6.75	5.00	0.74	2058	6.48	4.80	0.74	2156	6.24	4.62	0.74	2254
28	20	7.35	4.56	0.62	2058	7.05	4.37	0.62	2181	6.84	4.24	0.62	2230	6.60	4.09	0.62	2328
28	22	7.65	3.83	0.50	2132	7.38	3.69	0.50	2266	7.20	3.60	0.50	2328	6.90	3.45	0.50	2426
28	24	8.04	3.06	0.38	2230	7.74	2.94	0.38	2352	7.56	2.87	0.38	2426	7.32	2.78	0.38	2548
28	26	8.28	2.15	0.26	2352	8.04	2.09	0.26	2475	7.92	2.06	0.26	2548	7.68	2.00	0.26	2622
29	18	7.05	5.50	0.78	1960	6.75	5.27	0.78	2058	6.48	5.05	0.78	2156	6.24	4.87	0.78	2254
29	20	7.35	4.85	0.66	2058	7.05	4.65	0.66	2181	6.84	4.51	0.66	2230	6.60	4.36	0.66	2328
29	22	7.65	4.13	0.54	2132	7.38	3.99	0.54	2266	7.20	3.89	0.54	2328	6.90	3.73	0.54	2426
29	24	8.04	3.38	0.42	2230	7.74	3.25	0.42	2352	7.56	3.18	0.42	2426	7.32	3.07	0.42	2548
29	26	8.28	2.48	0.30	2352	8.04	2.41	0.30	2475	7.92	2.38	0.30	2548	7.68	2.30	0.30	2622
30	18	7.05	5.78	0.82	1960	6.75	5.54	0.82	2058	6.48	5.31	0.82	2156	6.24	5.12	0.82	2254
30	20	7.35	5.15	0.70	2058	7.05	4.94	0.70	2181	6.84	4.79	0.70	2230	6.60	4.62	0.70	2328
30	22	7.65	4.44	0.58	2132	7.38	4.28	0.58	2266	7.20	4.18	0.58	2328	6.90	4.00	0.58	2426
30	24	8.04	3.70	0.46	2230	7.74	3.56	0.46	2352	7.56	3.48	0.46	2426	7.32	3.37	0.46	2548
30	26	8.28	2.82	0.34	2352	8.04	2.73	0.34	2475	7.92	2.69	0.34	2548	7.68	2.61	0.34	2622
31	18	7.05	6.06	0.86	1960	6.75	5.81	0.86	2058	6.48	5.57	0.86	2156	6.24	5.37	0.86	2254
31	20	7.35	5.44	0.74	2058	7.05	5.22	0.74	2181	6.84	5.06	0.74	2230	6.60	4.88	0.74	2328
31	22	7.65	4.74	0.62	2132	7.38	4.58	0.62	2266	7.20	4.46	0.62	2328	6.90	4.28	0.62	2426
31	24	8.04	4.02	0.50	2230	7.74	3.87	0.50	2352	7.56	3.78	0.50	2426	7.32	3.66	0.50	2548
31	26	8.28	3.15	0.38	2352	8.04	3.06	0.38	2475	7.92	3.01	0.38	2548	7.68	2.92	0.38	2622
32	18	7.05	6.35	0.90	1960	6.75	6.08	0.90	2058	6.48	5.83	0.90	2156	6.24	5.62	0.90	2254
32	20	7.35	5.73	0.78	2058	7.05	5.50	0.78	2181	6.84	5.34	0.78	2230	6.60	5.15	0.78	2328
32	22	7.65	5.05	0.66	2132	7.38	4.87	0.66	2266	7.20	4.75	0.66	2328	6.90	4.55	0.66	2426
32	24	8.04	4.34	0.54	2230	7.74	4.18	0.54	2352	7.56	4.08	0.54	2426	7.32	3.95	0.54	2548
32	26	8.28	3.48	0.42	2352	8.04	3.38	0.42	2475	7.92	3.33	0.42	2548	7.68	3.23	0.42	2622

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation(230V)

MCF-A24WV -E1 : MUCF-A24WV -E1

CAPACITY :6.0(KW) SHF :0.64 INPUT :2450(W)

		OUTDOOR DB(℃)											
INDOOR	INDOOR	35				40				43			
DB(℃)	WB(℃)	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	5.88	2.70	0.46	2401	5.40	2.48	0.46	2548	5.19	2.39	0.46	2597
21	20	6.18	2.10	0.34	2499	5.76	1.96	0.34	2622	5.55	1.89	0.34	2695
22	18	5.88	2.94	0.50	2401	5.40	2.70	0.50	2548	5.19	2.60	0.50	2597
22	20	6.18	2.35	0.38	2499	5.76	2.19	0.38	2622	5.55	2.11	0.38	2695
22	22	6.54	1.70	0.26	2597	6.12	1.59	0.26	2744	5.91	1.54	0.26	2793
23	18	5.88	3.18	0.54	2401	5.40	2.92	0.54	2548	5.19	2.80	0.54	2597
23	20	6.18	2.60	0.42	2499	5.76	2.42	0.42	2622	5.55	2.33	0.42	2695
23	22	6.54	1.96	0.30	2597	6.12	1.84	0.30	2744	5.91	1.77	0.30	2793
24	18	5.88	3.41	0.58	2401	5.40	3.13	0.58	2548	5.19	3.01	0.58	2597
24	20	6.18	2.84	0.46	2499	5.76	2.65	0.46	2622	5.55	2.55	0.46	2695
24	22	6.54	2.22	0.34	2597	6.12	2.08	0.34	2744	5.91	2.01	0.34	2793
24	24	6.90	1.52	0.22	2695	6.48	1.43	0.22	2818	6.30	1.39	0.22	2879
25	18	5.88	3.65	0.62	2401	5.40	3.35	0.62	2548	5.19	3.22	0.62	2597
25	20	6.18	3.09	0.50	2499	5.76	2.88	0.50	2622	5.55	2.78	0.50	2695
25	22	6.54	2.49	0.38	2597	6.12	2.33	0.38	2744	5.91	2.25	0.38	2793
25	24	6.90	1.79	0.26	2695	6.48	1.68	0.26	2818	6.30	1.64	0.26	2879
26	18	5.88	3.88	0.66	2401	5.40	3.56	0.66	2548	5.19	3.43	0.66	2597
26	20	6.18	3.34	0.54	2499	5.76	3.11	0.54	2622	5.55	3.00	0.54	2695
26	22	6.54	2.75	0.42	2597	6.12	2.57	0.42	2744	5.91	2.48	0.42	2793
26	24	6.90	2.07	0.30	2695	6.48	1.94	0.30	2818	6.30	1.89	0.30	2879
26	26	7.26	1.31	0.18	2793	6.84	1.23	0.18	2916	6.63	1.19	0.18	2977
27	18	5.88	4.12	0.70	2401	5.40	3.78	0.70	2548	5.19	3.63	0.70	2597
27	20	6.18	3.58	0.58	2499	5.76	3.34	0.58	2622	5.55	3.22	0.58	2695
27	22	6.54	3.01	0.46	2597	6.12	2.82	0.46	2744	5.91	2.72	0.46	2793
27	24	6.90	2.35	0.34	2695	6.48	2.20	0.34	2818	6.30	2.14	0.34	2879
27	26	7.26	1.60	0.22	2793	6.84	1.50	0.22	2916	6.63	1.46	0.22	2977
28	18	5.88	4.35	0.74	2401	5.40	4.00	0.74	2548	5.19	3.84	0.74	2597
28	20	6.18	3.83	0.62	2499	5.76	3.57	0.62	2622	5.55	3.44	0.62	2695
28	22	6.54	3.27	0.50	2597	6.12	3.06	0.50	2744	5.91	2.96	0.50	2793
28	24	6.90	2.62	0.38	2695	6.48	2.46	0.38	2818	6.30	2.39	0.38	2879
28	26	7.26	1.89	0.26	2793	6.84	1.78	0.26	2916	6.63	1.72	0.26	2977
29	18	5.88	4.59	0.78	2401	5.40	4.21	0.78	2548	5.19	4.05	0.78	2597
29	20	6.18	4.08	0.66	2499	5.76	3.80	0.66	2622	5.55	3.66	0.66	2695
29	22	6.54	3.53	0.54	2597	6.12	3.30	0.54	2744	5.91	3.19	0.54	2793
29	24	6.90	2.90	0.42	2695	6.48	2.72	0.42	2818	6.30	2.65	0.42	2879
29	26	7.26	2.18	0.30	2793	6.84	2.05	0.30	2916	6.63	1.99	0.30	2977
30	18	5.88	4.82	0.82	2401	5.40	4.43	0.82	2548	5.19	4.26	0.82	2597
30	20	6.18	4.33	0.70	2499	5.76	4.03	0.70	2622	5.55	3.89	0.70	2695
30	22	6.54	3.79	0.58	2597	6.12	3.55	0.58	2744	5.91	3.43	0.58	2793
30	24	6.90	3.17	0.46	2695	6.48	2.98	0.46	2818	6.30	2.90	0.46	2879
30	26	7.26	2.47	0.34	2793	6.84	2.33	0.34	2916	6.63	2.25	0.34	2977
31	18	5.88	5.06	0.86	2401	5.40	4.64	0.86	2548	5.19	4.46	0.86	2597
31	20	6.18	4.57	0.74	2499	5.76	4.26	0.74	2622	5.55	4.11	0.74	2695
31	22	6.54	4.05	0.62	2597	6.12	3.79	0.62	2744	5.91	3.66	0.62	2793
31	24	6.90	3.45	0.50	2695	6.48	3.24	0.50	2818	6.30	3.15	0.50	2879
31	26	7.26	2.76	0.38	2793	6.84	2.60	0.38	2916	6.63	2.52	0.38	2977
32	18	5.88	5.29	0.90	2401	5.40	4.86	0.90	2548	5.19	4.67	0.90	2597
32	20	6.18	4.82	0.78	2499	5.76	4.49	0.78	2622	5.55	4.33	0.78	2695
32	22	6.54	4.32	0.66	2597	6.12	4.04	0.66	2744	5.91	3.90	0.66	2793
32	24	6.90	3.73	0.54	2695	6.48	3.50	0.54	2818	6.30	3.40	0.54	2879
32	26	7.26	3.05	0.42	2793	6.84	2.87	0.42	2916	6.63	2.78	0.42	2977

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

9 TROUBLESHOOTING

MUCF-A18WV -E1 MUCF-A24WV -E1

9-1. Cautions on troubleshooting

1. Before troubleshooting, check the following:

(1) Check the power supply voltage.

(2) Check the indoor/outdoor connecting wire for mis-wiring.

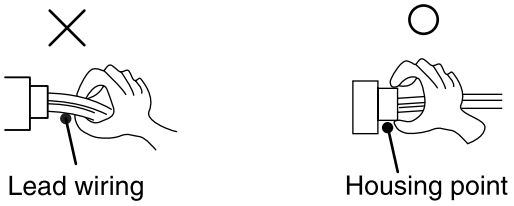
2. Take care the following during servicing.

(1) Before servicing the air conditioner, be sure to first turn off the remote controller to stop the main unit, and then after confirming the horizontal vane is closed, turn off the breaker and / or disconnect the power plug.

(2) Be sure to turn OFF the power supply before removing the front panel, the cabinet, the top panel, and the electronic control P.C. board.

(3) When removing the electronic control P.C. board, hold the edge of the board with care NOT to apply stress on the components.

(4) When connecting or disconnecting the connectors, hold the housing of the connector. DO NOT pull the lead wires.



3. Troubleshooting procedure

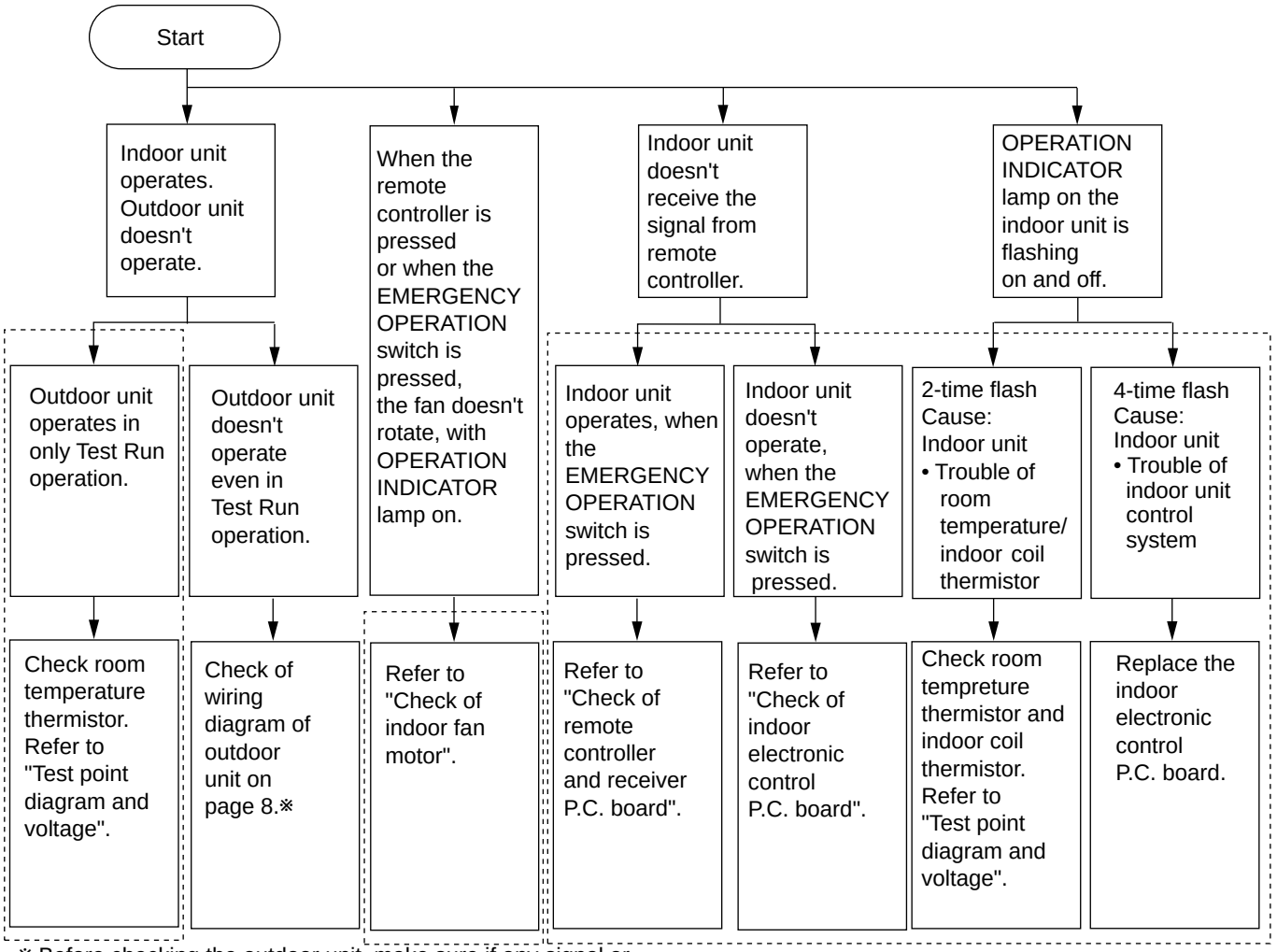
(1) First, check if the OPERATION INDICATOR lamp on the indoor unit is flashing on and off to indicate an abnormality. To make sure, check how many times the abnormality indication is flashing on and off before starting service work.

(2) Before servicing that the connector and terminal are connected properly.

(3) If the electronic control P.C. board is supposed to be defective, check the copper foil pattern for disconnection and the components for bursting and discoloration.

(4) When troubleshooting, refer to the flow chart on this page.

9-2. Instruction of troubleshooting

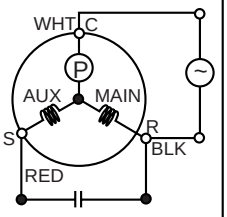

Start
Indoor unit operates. Outdoor unit doesn't operate.
When the remote controller is pressed or when the EMERGENCY OPERATION switch is pressed, the fan doesn't rotate, with OPERATION INDICATOR lamp on.
Indoor unit doesn't receive the signal from remote controller.
OPERATION INDICATOR lamp on the indoor unit is flashing on and off.
Outdoor unit operates in only Test Run operation.
Outdoor unit doesn't operate even in Test Run operation.
Indoor unit operates, when the EMERGENCY OPERATION switch is pressed.
Indoor unit doesn't operate, when the EMERGENCY OPERATION switch is pressed.
2-time flash Cause: Indoor unit • Trouble of room temperature/ indoor coil thermistor
4-time flash Cause: Indoor unit • Trouble of indoor unit control system
Check room temperature thermistor. Refer to "Test point diagram and voltage".
Check of wiring diagram of outdoor unit on page 8.※
Refer to "Check of indoor fan motor".
Refer to "Check of remote controller and receiver P.C. board".
Refer to "Check of indoor electronic control P.C. board".
Check room tempreture thermistor and indoor coil thermistor. Refer to "Test point diagram and voltage".
Replace the indoor electronic control P.C. board.

※ Before checking the outdoor unit, make sure if any signal or power is being transmitted from the indoor unit.

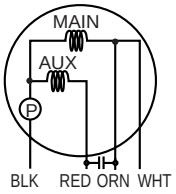
As for indoor unit, refer to service manual OB338.

9-3. Trouble criterion of main parts

MUCF-A18WV -E1 MUCF-A24WV -E1

<table>
<tr><th>Part name</th><th>Check method and criterion</th><th>Figure</th></tr>
<tr><td>Compressor
(MC)
INNER
PROTECTOR
160± 5℃ OPEN
90±10℃ CLOSE</td><td>Measure the resistance between the terminals with a tester.
(Part temperature –10˚C ~ 40˚C)
<table><tr><th rowspan="2">Terminal</th><th colspan="2">Normal</th><th rowspan="2">Abnormal</th></tr><tr><th>MUCF-A18WV</th><th>MUCF-A24WV</th></tr><tr><td>C – R</td><td>1.59 Ω ~ 1.95 Ω</td><td>0.71 Ω ~ 0.87 Ω</td><td rowspan="2">Open or
short-circuit</td></tr><tr><td>C – S</td><td>2.65 Ω ~ 3.24 Ω</td><td>1.45 Ω ~ 1.77 Ω</td></tr></table></td><td> 
</td></tr>
<tr><td>Outdoor fan motor(MF)
INNER
PROTECTOR

MUCF-A18WV
135± 5℃ OPEN
(87±15℃ CLOSE※)

MUCF-A24WV
130± 5℃ OPEN
(83±15℃ CLOSE※)</td><td>Measure the resistance between the terminals with a tester.
(Part temperature –10˚C ~ 40˚C)
<table><tr><th rowspan="2">Color of
lead wire</th><th colspan="2">Normal</th><th>Abnormal</th></tr><tr><th>MUCF-A18WV</th><th>MUCF-A24WV</th><th rowspan="3">Open or
short-circuit</th></tr><tr><td>WHT – BLK</td><td>102 Ω ~ 126 Ω</td><td>62 Ω ~ 77 Ω</td></tr><tr><td>BLK – RED</td><td>97 Ω ~ 120 Ω</td><td>78 Ω ~ 96 Ω</td></tr></table></td><td> 
</td></tr>
</table>

※ Reference value

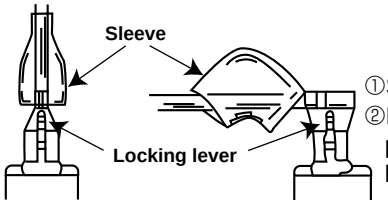
Ⓟ:INNER PROTECTOR

10 DISASSEMBLY INSTRUCTIONS

<"Terminal with lock mechanism" Detaching points>

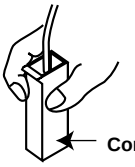
In case of terminal with lock mechanism, detach the terminal as shown below.
There are two types (Refer to (1) and (2)) of the terminal with lock mechanism.
The terminal with no lock mechanism can be removed by pulling it out.
Check the shape of the terminal and work.

(1) Slide the sleeve and check if there is a locking lever or not.



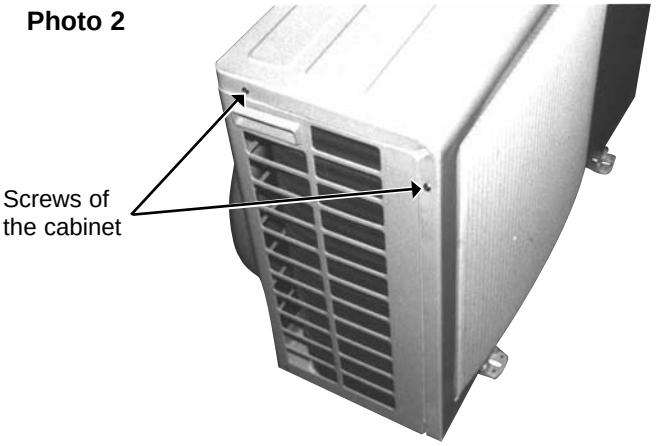
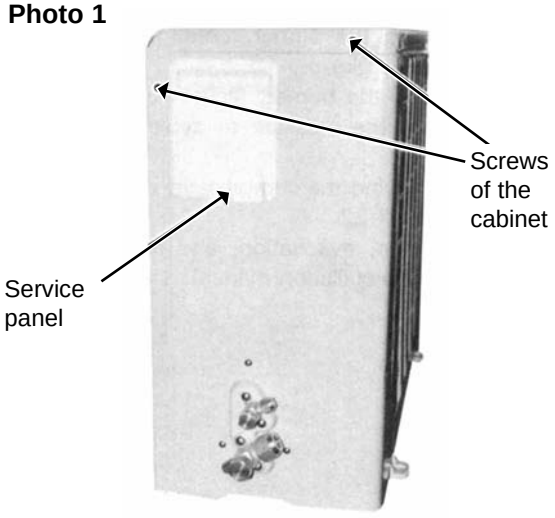
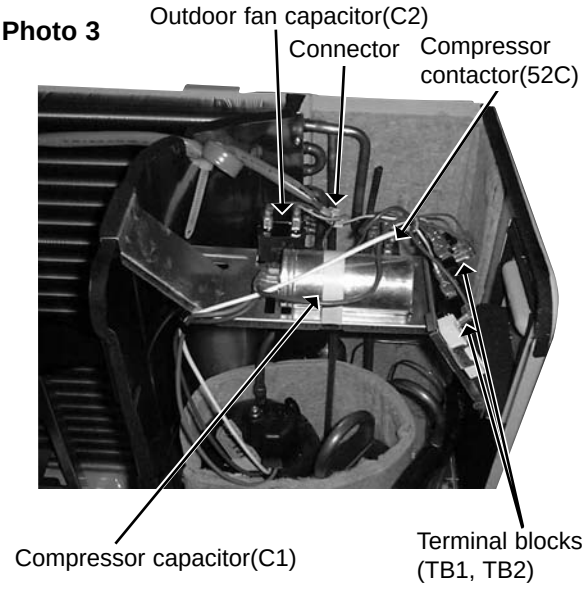
①Slide the sleeve.
②Pull the terminal while pushing the locking lever.

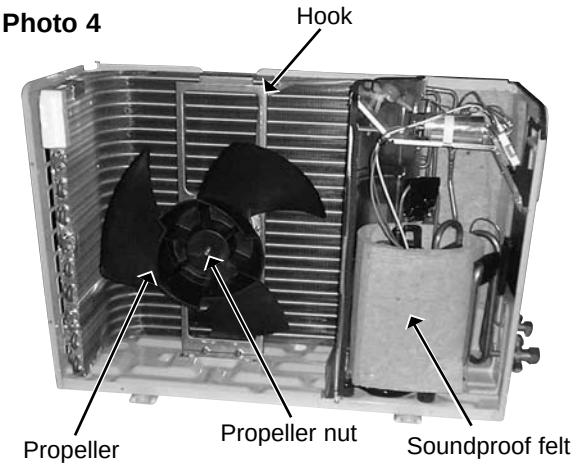
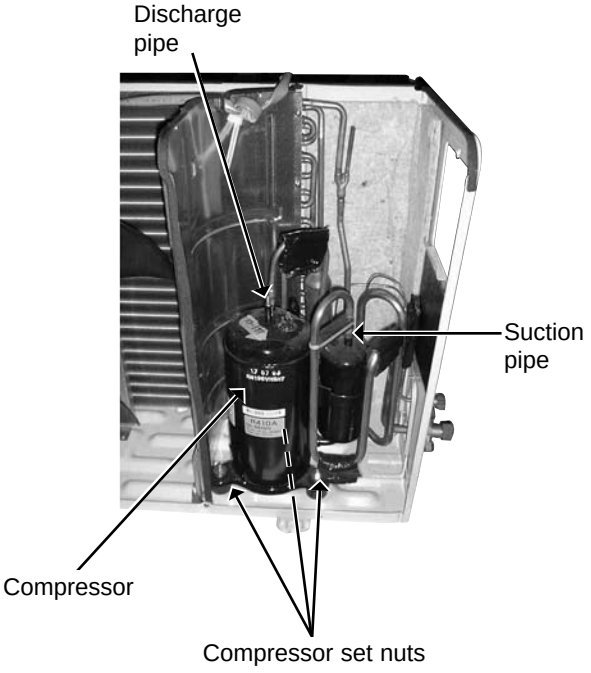
(2) The terminal with this connector is a terminal with lock mechanism



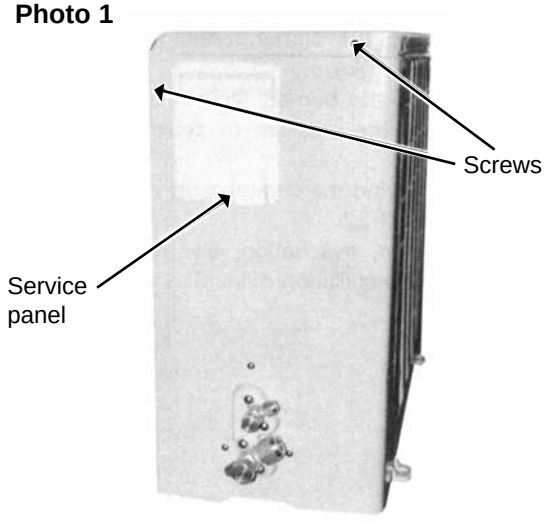
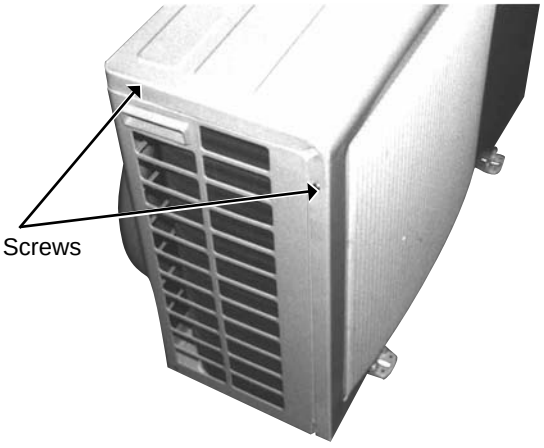
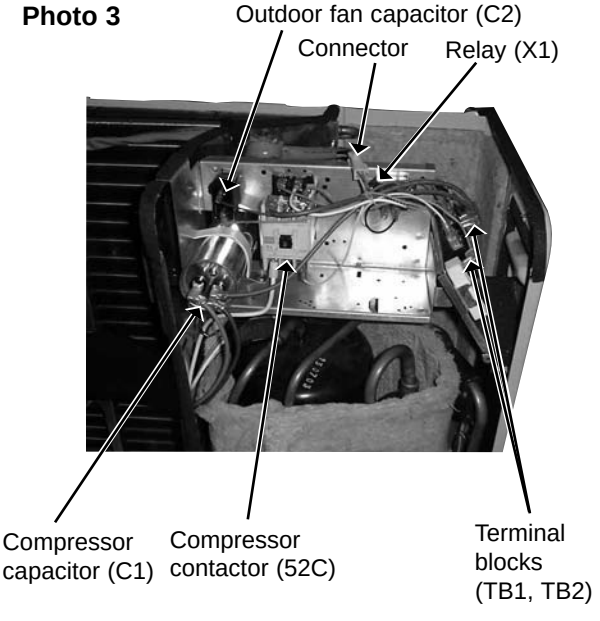
①Hold the sleeve, and pull out the terminal slowly.

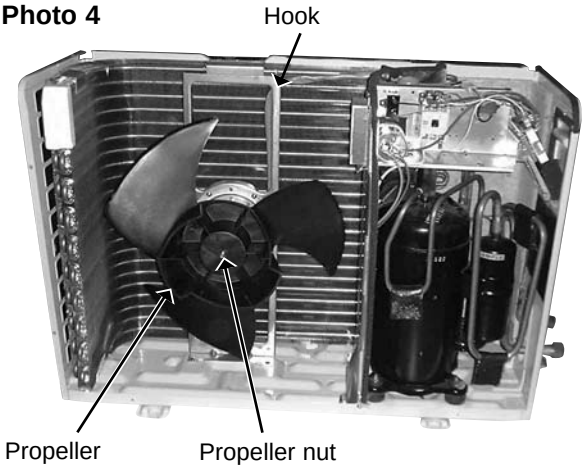
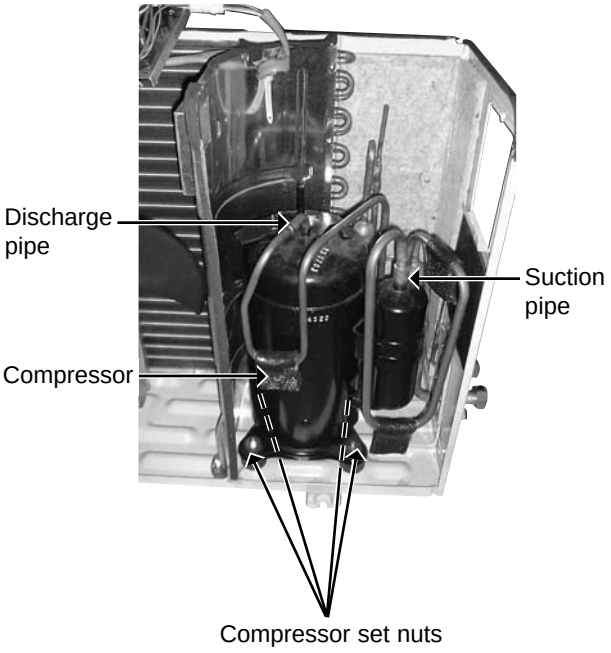
10-1. MUCF-A18WV -E1 OUTDOOR UNIT

OPERATING PROCEDURE	PHOTOS
1. Removing the cabinet (1) Remove the screws of the cabinet. (2) Hold the down of the cabinet on the both side and remove the cabinet. **Photo 2**  	**Photo 1** 
2. Removing the electrical parts (1) Remove the service panel and the cabinet. (2) Remove the following parts. •Compressor capacitor (C1) •Outdoor fan capacitor (C2) •Terminal block (TB1, TB2) •Compressor contactor (52C)	**Photo 3** 

OPERATING PROCEDURE	PHOTOS
3. Removing the outdoor fan motor (1) Remove the cabinet. (Refer to 1.) (2) Disconnect the connector and remove the hooked lead wire from the fan motor. (3) Remove the propeller nut and remove the propeller. (4) Remove screws fixing the outdoor fan motor. (5) Remove the outdoor fan motor.	**Photo 4** 
4. Removing the compressor (1) Remove the cabinet. (Refer to 1.) (2) Remove the relay panel. (3) Remove the soundproof felt. (4) Remove the terminal cover on the compressor. (5) Disconnect lead wires from the glass terminal of the compressor. (6) Recover gas from the refrigerant circuit. (7) Disconnect the welded part of the discharge pipe. (8) Disconnect the welded part of the suction pipe. (9) Remove nuts fixing the compressor. (10) Remove the compressor. **NOTE** ● Before using a burner, reclaim gas from the pipes until the pressure gauge shows 0 kg/cm^2 (MPa). ● Use the burner under the condition that gas can be recovered even when the inner pressure rises by heat.	**Photo 5** 

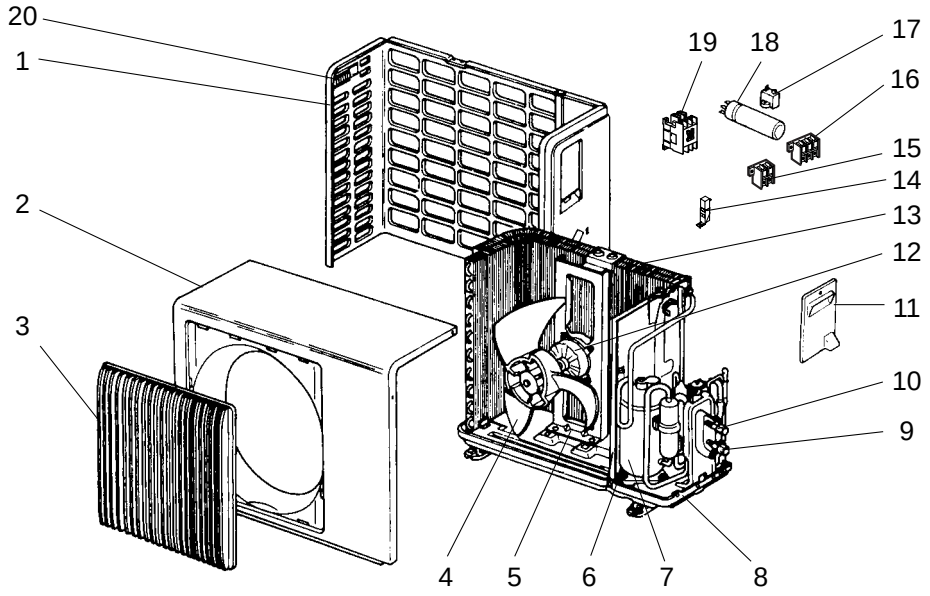
10-2. MUCF-A24WV -E1
OUTDOOR UNIT

OPERATING PROCEDURE	PHOTOS
1. Removing the cabinet (1) Remove the screws of the cabinet. (2) Hold the bottom of the cabinet on the both side to remove the cabinet.	**Photo 1**  **Photo 2** 
2. Removing the electrical parts (1) Remove the cabinet . (Refer to 1.) (2) Remove the following parts. •Compressor capacitor (C1) •Outdoor fan capacitor (C2) •Terminal block(TB1, TB2) •Relay (X1) •Compressor contactor (52C)	**Photo 3** 

OPERATING PROCEDURE	PHOTOS
3. Removing the outdoor fan motor (1) Remove the cabinet. (Refer to 1.) (2) Disconnect the connector and remove the hocked lead wire from the fan motor. (3) Remove the propeller nut and remove the propeller. (4) Remove the screws fixing the fan motor. (5) Remove the outdoor fan motor.	**Photo 4** 
4. Removing the compressor (1) Remove the cabinet. (Refer to 1.) (2) Remove the soundproof felt. (3) Remove the terminal cover on the compressor. (4) Disconnect the lead wires from the glass terminal of the compressor. (5) Recover gas from the refrigerant circuit. (6) Disconnect the welded part of the discharge pipe. (7) Disconnect the welded part of the suction pipe. (8) Remove nuts fixing the compressor. (9) Remove the compressor. **NOTE** ● Before using a burner, reclaim gas from the pipes until the pressure gauge shows 0 kg/cm^2 (0MPa). ● Use the burner under the condition that gas can be recovered even when the inner pressure rises by heat.	**Photo 5** 

11 PARTS LIST

MUCF-A18WV -E1
MUCF-A24WV -E1
OUTDOOR UNIT
STRUCTURAL PARTS, ELECTRICAL PARTS AND FUNCTIONAL PARTS



Part numbers that are circled are not shown in the illustration.

No.	Part No.	Part Name	Symbol in Wiring Diagram	Q'ty/unit		Remarks
				MUCF-A18WV- E1	MUCF-A24WV- E1	
1	E02 817 233	BACK PANEL(OUT)		1	1	
2	E02 817 232	CABINET		1	1	
3	E02 817 521	GRILLE(OUT)		1	1	
4	E02 141 501	PROPELLER		1	1	
5	E02 139 515	MOTOR SUPPORT		1	1	
6	E02 075 506	COMPRESSOR RUBBER SET		3		3RUBBERS/SET
	E02 527 506	COMPRESSOR RUBBER SET			4	4RUBBERS/SET
7	E02 817 900	COMPRESSOR	MC	1		RN196VHSHT
	E02 821 900	COMPRESSOR	MC		1	NN29VBAHT
8	E02 817 290	BASE		1		
	E02 818 290	BASE			1	
9	E02 817 661	STOP VALVE(GAS)		1		ϕ12.7
	E02 818 661	STOP VALVE(GAS)			1	ϕ15.88
10	E02 817 662	STOP VALVE(LIQUID)		1	1	ϕ 6.35
11	E02 817 245	SERVICE PANEL		1	1	
12	E02 144 301	OUTDOOR FAN MOTOR	MF	1		RA6V50 - □□
	E02 818 301	OUTDOOR FAN MOTOR	MF		1	RA6V60 - □□
13	E02 817 630	OUTDOOR HEAT EXCHANGER		1		
	E02 818 630	OUTDOOR HEAT EXCHANGER			1	
14	E02 466 383	SURGE ABSORBER	DSAR	1	1	
15	E02 818 374	TERMINAL BLOCK	TB2	1	1	2P
16	E02 817 374	TERMINAL BLOCK	TB1	1	1	3P
17	E02 138 351	OUTDOOR FAN CAPACITOR	C2	1	1	3.0μF/440V AC
18	E02 817 353	COMPRESSOR CAPACITOR	C1	1		40μF/440V AC
	E02 818 353	COMPRESSOR CAPACITOR	C1		1	55μF/440V AC
19	E07 012 340	COMPRESSOR CONTACTOR	52C		1	
20	E02 817 009	HANDLE		1	1	
㉑	E02 746 937	CAPILLARY TUBE		1		ϕ3.0×ϕ1.6×650
	E02 825 936	CAPILLARY TUBE			1	ϕ3.0×ϕ2.0×1000
	E02 820 936	CAPILLARY TUBE		1		ϕ2.5×ϕ0.6×1000
㉒	E02 466 340	COMPRESSOR CONTACTOR	52C	1		
㉓	E02 466 340	RELAY	X1		1	

MITSUBISHI ELECTRIC CORPORATION
HEAD OFFICE: MITSUBISHI DENKI BLDG.,2-2-3, MARUNOUCHI, CHIYODA-KU, TOKYO100-8310, JAPAN

© Copyright 2004 MITSUBISHI ELECTRIC ENGINEERING CO.,LTD
Distributed in Mar. 2004. No.OB339 6
Made in Japan

New publication, effective Mar. 2004
Specifications subject to change without notice.